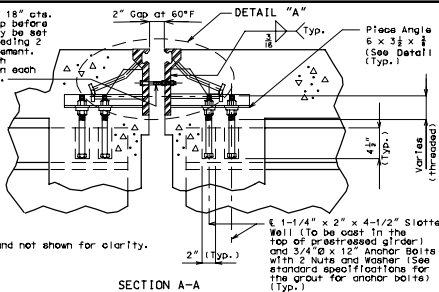


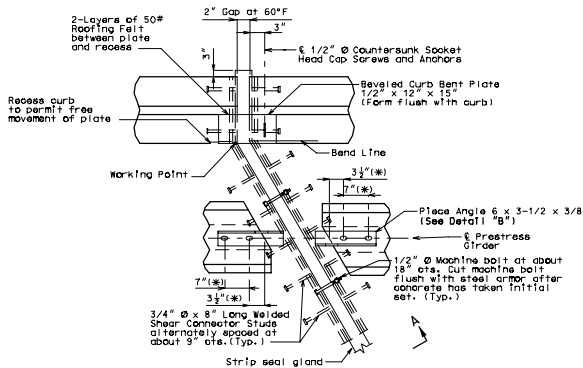
Effective: Feb. 2, 2004 Supersedes: Oct. 2000

1/2"Ø Machine bolt at abt. 18" cts  
Use two hex nuts to set gap before  
concrete placement. Gap may be set  
anytime up to but not exceeding 2  
hours before concrete placement.  
Cut machine bolt flush with  
extrusion after concrete on each  
side has taken initial set.



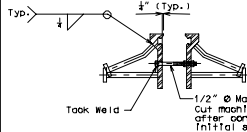
Note: Strip seal gland not shown for clarity.

SECTION A-A

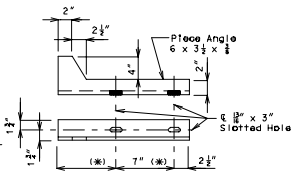


PART PLAN

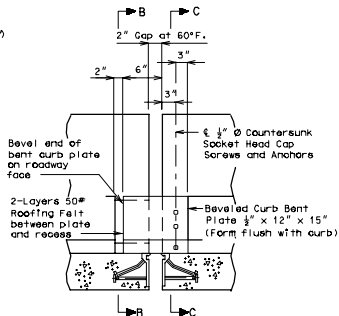
(美) Dimension along Girders



DETAIL "A"

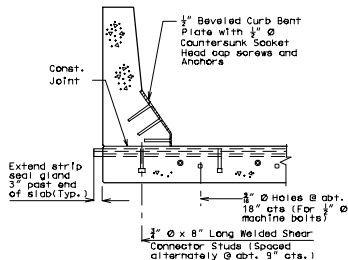


DETAIL "B"

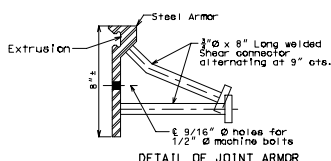


Note: Strip seal gland not shown for clarity

PART ELEVATION OF BARRIER CURB



PART SECTION C-C



DETAIL OF JOINT ARMOR



PART SECTION B-B

GENERAL NOTES:

State	Proj. No.	Sheet No.
MO		

Expansion joint system shall be fabricated in one section, except for stage construction and when the length is over 50 feet. A complete joint penetration groove welded splice shall be required. Welds shall be ground flush to provide a smooth surface. The expansion joint system shall be fabricated and installed to the crown and grade of the roadway.

Structural steel for the expansion joint system shall be ASTM A709 Grade 36 except the steel armor may be ASTM A709 Grade 50W. Anchors for the expansion joint system shall be in accordance with Sec 1037. Strip seal expansion joint system shall be in accordance with Sec 717.

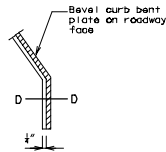
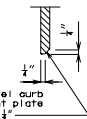
Structural steel for the expansion joint system and curb plate shall be coated with a minimum of two coats of inorganic zinc primer (5 mils minimum) or galvanized in accordance with ASTM A123. Anchors need not be protected from overpray.

Plan dimensions are based on installation at 60°F. The expansion gap and other dimensions shall be increased or decreased for each 10° rise or fall in temperature at installation.

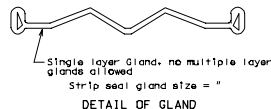
Longitudinal reinforcing steel shall be placed so that ends shall not be more than  $\pm 1"$  from vertical leg of the steel armor at the expansion joint system.

Concrete shall be forced under and around steel armor and anchors. Proper consolidation of the concrete shall be achieved by localized internal vibration.

Curb plate anchors shall be a drilled cone expansion or a cast-in-place wing type threaded insert. The minimum ultimate pullout capacity for these anchors shall be 2700 lbs in f'c = 4000 psi concrete. Lead anchors will not be permitted. Holes in the barrier curb for anchors shall not be drilled until the concrete is at least 7 days old.

PART ELEVATION AT END OF  
BEVELED CURB BENT PLATE

SECTION D-D



DETAIL OF GLAND

CREATED IN  
MICROSTATION

DETAILS OF STRIP SEAL AT INTERMEDIATE BENT NO.